



HC5339-3 MERCUISER I/O

Instructions:

- 1 Move the main steering ram to the fully retracted position.
- 2 Insert the long rod of the HC5339-3 cylinder into the clevis bracket until the through hole in the rod is aligned with the hole in the clevis bracket. Refer to figure A.
- 3 Insert the 1/4" NF socket cap screw through the hole and install the shoulder nut. Torque to 72 in.lb.
- 4 Extend HC5339-3 cylinder as required and insert the short rod into the tilt tube as shown in figure B.
- 5 Tighten the large mounting nut to 150 in.lb. Use wrench flats to stop the tilt tube from turning.
- 6 Install hoses and purge the system as shown in SeaStar book 2.1.

WARNING

If Mercruiser power steering fails, service unit immediately or complete loss of steering may result.

